



WELLNESS
IN YOUR HOME



HIGH QUALITY EUROPEAN PRODUCTION

Since their establishment in 2003, WELLIS products have found steadily increasing popularity throughout Europe as more people change to a healthier lifestyle and demand high quality personal wellness equipment in their homes and gardens.

You may be surprised to learn that the renowned WELLIS range of "whirlpool" baths and garden Spas are produced in Hungary, Europe.

From early beginnings as a straightforward import/export business, WELLIS has quickly realised the increasing consumer demand for high quality products, not always available from current suppliers.

WELLIS have recently undertaken a multi-million euro investment to complete the construction of a green field high technology manufacturing facility near Budapest in Hungary. With co-operation from their European partners WELLIS have designed and implemented a 7,000 m² production unit that includes several lines incorporating ABB robots.

This new facility gives WELLIS the freedom to design and develop cutting edge technologies and produce ecologically sound and extremely high quality home wellness products. The facility opened in 2010 and is already producing their unique massage baths as well as a brand new range of garden Spas.

CONSIDER THE ADVANTAGES OF OUR EUROPEAN PRODUCTION

We produce to extremely strict Hungarian, as well as pan European standards. This ensures our products consistently **meet and exceed international standards for quality** and consistency.

Our central location in Europe provides huge logistical advantages in terms of very **short delivery times** to you.

With far less delivery miles compared to overseas producers we **reduce the carbon footprint of the WELLIS products** compared to overseas producers.

We value our integrity highly and understand how important constancy and reliability are to our customers. We constantly **check and assess our material suppliers** for quality to ensure our products always exceed your expectations.

We are a European company dealing in Euros, so **no more pricing fluctuations** from volatile currency exchange rates



BATHTUB PRODUCT LINE



SPA PRODUCT LINE



THERMOFORMING PROCESS



As demand for our products has steadily increased we have constantly been raising efficiency and improving our traditional manual production techniques to cope. In contrast however, the new production facility has been designed from the beginning for automated processes incorporating robotic systems.

This major advance allows us to pre-plan and automate every tiny detail of the production process. This guarantees absolute consistency and quality control of the finished product.

The transformation to automated robotic production has made WELLIS an outstanding regional and international production company.

We have developed what has traditionally been an industry dominated by manual production using hand held tools to another level - producing products built with manufacturing tolerances of less than one tenth of a millimetre. Automation has led to other innovations in design as well. We utilize robotics for our unique polyurethane diffusion and cutting technology, accurately ensuring the precise thickness of each bathtub and spa body.



PU foam reinforcement in several layers 5/4 mm thick acrylic layer

Some benefits of Polyurethane reinforced spa/bathtub body

- **Highly effective sound insulation**, probably the quietest massage baths and Spas available – Take a bath or a spa whenever it pleases you and it won't annoy the neighbours!
- **Highly effective heat insulation** – which means a longer time relaxing in the bath without having to top it up with hot water, and reduced electricity costs for your garden spa.
- **Ecologically sound product**, easily degradable, (unlike fibreglass it does not give off any hazardous styrol gas). Thus it is not classes as hazardous and meets all relevant EU standards.

Each day we continue to work hard to firmly establish WELLIS as a leading European manufacturer. As we continue to grow we never lose sight that our success is built on the goodwill of our customers.

We are proud to present WELLIS and Hungary to an international market.

We want to thank all the people internationally for choosing WELLIS products, and we hope that we can soon be part of your everyday life too!



PRODUCTION PLANT OF 7000 m²



ABOUT HYDRO MASSAGE BRIEFLY

Hydro massage is simply a massage that stimulates circulation with a suitable mixture of water and air.

While having a bath temperature of the body increases, circulation accelerates and blood pressure decreases.

The quantity of oxygen and nutrients transported to the cells increases significantly meanwhile the pores of the skin dilate, the tissues and muscles all relax.

Hydro massage increases these effects so it is offered to cure locomotor disorders and rheumatism, to mitigate circulatory troubles and metabolism derangements and to prevent the evolution of vein and cellulite.

It is much more than an average, simple massage as the warm bubbling therapeutic water refreshes the soul and spirit as well! Try just 15-20 minutes in the morning and get your day off to a great start.

Add a dip in the evening before going to bed and your deep and restful night is reassured.

WELLIS E-drive™ system



You can order your polyurethane reinforced hydro massage bathtub with easy to use E-drive™ digital control panel.

E-drive™ equipment level:

- Digitally controlled hydro massage and air systems
- Underwater colour-therapy mood lighting
- Water disinfection with ozone generator

Advantages of E-drive™ System

- User friendly
- Rotary encoder
- Fingertip control

Select a basic bathtub model from our range and choose an equipment level that serves your requirements the best.

Available combinations:

Basic Model and Options

Hydro Model and Options

Hydro + Air Model and Options

E-drive™ Model and Options

Review our models with different equipment levels on the following pages.



LIZZI E-drive™



SCALA E-drive™



PALMA E-drive™



SEPIA

1500x1050 mm
1600x1050 mm

SEPIA BASIC WITH FAUCET



MILLE

1400x1400 mm
1500x1500 mm

MILLE E-drive™



TITANO

1600x750 mm
1700x750 mm
1800x800 mm
1900x900 mm

TITANO BASIC



NERA

1850x900 mm

NERA BASIC

BASIC MODEL STANDARD EQUIPMENT

- 4 mm thick acrylic bathtub body
- Polyurethane foam reinforcement on bathtub body
- Built in horizontal legs
- Automatic overflow, drain valve and siphon

HYDRO AND HYDRO+AIR MODEL STANDARD EQUIPMENT

- 4 mm thick acrylic bathtub body
- Polyurethane foam reinforcement on bathtub body
- Built in horizontal legs • Automatic overflow, drain valve and siphon
- 6 + 4 jets for hydro massage system
- Hydro+Air model:** Pneumatic control button and Air regulator
- 8-10 jets for air system



PALMA

1600x1050 mm

PALMA HYDRO



SCALA

1400x1400 mm
1500x1500 mm

SCALA E-drive™



LIZZI

1600x750 mm
1700x750 mm

LIZZI HYDRO



NERA MAXI

1850x1500 mm

NERA MAXI BASIC

E-drive™ MODEL STANDARD EQUIPMENT

- 4 mm thick acrylic bathtub body
- Polyurethane foam reinforcement on bathtub body
- Built in horizontal legs • Automatic overflow, drain valve and siphon
- 6 + 4 jets for hydro massage system • 8-10 jets for air system
- Digital Control Panel • Ozone generator
- Chromotherapy lighting

BASIC, HYDRO, HYDRO+AIR, E-DRIVE MODEL OPTIONS

- Front and side panels
- Built-in ceramic disc taps + Hand shower
- Head rest(s)
- E-drive™ + options:**
- Water heating system • Dry out system



WELLIS BAHAMA

SPA SYSTEM

WELLIS BAHAMA has been designed for creating the total body lounge for a person. Just that – total relaxation and rejuvenation of your whole self.

The 3 oversized pumps provide more than enough power for all 6 positions simultaneously and with 66 hydrotherapy and air jets and 99 massage points, the Bahama is bound to hit the spot beautifully. Go on – you deserve it!



BASIC MODEL

Dimensions	2300 x 2300 x 920 mm
Material	PU reinforced acrylic
Lounge seats / Seats	1 person / 5 people
Net weight	370 kg

Total number of jets

66 pcs

Hydro massage pump	3 pcs 3 HP (230V/50Hz),
Circulation pump	1 pc 0,5 HP (230V/50Hz)
Air blower pump	1 pc 0,5 HP (230V/50Hz)
Heater	1 pc 3 kW (230V/50Hz)

Ozone generator

1 pc

Chromotherapy lighting

1 lamp with 55 LEDs

Filters	2 pcs
Balboa digital control system	1 pc
Maintenance-free Synthetic Cabinet	1 set



WELLIS BORNEO

SPA SYSTEM

Choose WELLIS BORNEO for the luxury of two perfectly formed lounge beds beautifully built into a medium sized spa - and, for the last ones in, we've included a fully featured "Intenso" seat and two more seats as well.

There are two large hydrotherapy pumps, and Chromotherapy lighting too - so there's bound to be an option to suit your mood.



BASIC MODEL

Dimensions	2020 x 2020 x 870 mm
Material	PU reinforced acrylic
Lounge seats / Seats	2 people / 3 people
Net weight	340 kg
Total number of jets	55 pcs
Hydro massage pump	2 pcs 3 HP (230V/50Hz),
Circulation pump	1 pc 0,5 HP (230V/50Hz)
Air blower pump	1 pc 0,5 HP (230V/50Hz)
Heater	1 pc 3 kW (230V/50Hz)
Ozone generator	1 pc
Chromotherapy lighting	1 lamp with 55 LEDs
Filters	2 pcs
Balboa digital control system	1 pc
Maintenance-free Synthetic Cabinet	1 set



WELLIS SAMOA

SPA SYSTEM

WELLIS SAMOA fits beautifully into a small space and through many doorways too! It may be compact but our Turbo system with intensity adjustment boosts the hydro massage to rival many two pump spas - only with lower running costs.

Multi-point mood lighting, a lounge bed, 4 additional seats, and internal molded steps make this spa a sure fire winner.



BASIC MODEL

Dimensions	2000 x 1900 x 850 mm
Material	PU reinforced acrylic
Lounge seats / Seats	1 person / 4 people
Net weight	320 kg

Total number of jets **47 pcs**

Hydro massage pump	1 pcs 3 HP (230V/50Hz),
Circulation pump	1 pc 0,5 HP (230V/50Hz)
Air blower pump	1 pc 0,5 HP (230V/50Hz)
Heater	1 pc 3 kW (230V/50Hz)

Ozone generator 1 pc

Chromotherapy lighting 1 lamp with 55 LEDs

Filters 1 pc

Balboa digital control system 1 pc

Maintenance-free Synthetic Cabinet 1 set





WELLIS IBIZA

SPA SYSTEM

That tiny space over there - or perhaps the balcony - the terrace, or bathroom even WELLIS IBIZA will fit perfectly and provide a wonderful spa experience for up to 3 tired souls.

With our own Turbo boost system, 28 hydro-massage and 8 air jets, Chromotherapy lighting, 3 headrests, a lounger, and two seats it's a small miracle we got it all in.

So that's the IBIZA then – a small miracle!



BASIC MODEL

Dimensions	2000 x 1500 x 850 mm
Material	PU reinforced acrylic
Lounge seats / Seats	1 person / 2 people
Net weight	250 kg

Total number of jets

36 pcs

Hydro massage pump	1 pc 3 HP (230V/50Hz),
Circulation pump	1 pc 0,5 HP (230V/50Hz)
Air blower pump	1 pc 0,5 HP (230V/50Hz)
Heater	1 pc 3 kW (230V/50Hz)

Ozone generator

1 pc

Chromotherapy lighting

1 lamp with 55 LEDs

Filters	1 pc
Balboa digital control system	1 pc
Maintenance-free Synthetic Cabinet	1 set

FEATURES OF MASSAGE SPAS



BALBOA COMPUTER CONTROL

New for 2010 – we include a newly developed US made touch pad system. This high quality panel allows easy fingertip control to optimise your spa experience.

The "Easy Touch II" control pad is simple to use and provides quick adjustment of all spa functions including temperature, pumps, lighting etc. The computer controlled system is

self-calibrating, whilst the software is designed to be self-diagnostic, so it will display any abnormal situations on the large touch pad screen for your total peace of mind.



ABS POLYMER BASE

Just like a house, good foundations are important to keep the spa's structure secure for the many years of use you are entitled to expect from such a large purchase. WELLIS provides the perfect foundation for your spa, made of ABS. This material is extremely strong and durable as well as impervious - so it won't rot. We form a shield beneath your spa which supports the structure and will protect your investment from the ravages of nature for many years into the future.

MAINTENANCE-FREE SYNTHETIC SPA CABINET

Our WELLIS spa cabinet looks so natural, but doesn't need the maintenance required by wood. The finish and colour could be mistaken for natural timber and only the almost complete lack of maintenance required gives it away! No sanding or oiling, no splitting or warping, and no jammed panels. Just an occasional wipe over and our cabinet will retain its natural good looks.

OUTSTANDING TRIPLE INSULATION

Proper insulation is as important for spas as it is for houses. You have probably heard some frightening stories about the high heating costs of spas. The more traditional open loop "full foamed" method has been shown to be less efficient than the more modern Thermal Barrier method.



WELLIS have developed their own integrated triple thermal barrier system which actually recycles waste heat created by the pumps and heater back into the spa water, whilst reflecting away the colder outside air.

Inside the spa cabinet the large pump motor/s generate a significant amount of waste heat which, in many spas is vented outside into the environment. The WELLIS system collects this heat and actually recycles it back into the spa water, preventing it from escaping directly to the atmosphere. This is called a "closed loop" system. It's possible due to the unique shell construction and polyurethane shell coating that we use.

This unique system means that a WELLIS spa consumes less energy and therefore has a lower environmental impact as well as lower running costs.



WATER CLEANING AND FILTERING

Combining ozone and silver ion dosing provides a very effective sanitation system that will help to achieve crystal clear bathing water with 50% less chlorine.

Our multi-level filtering and water cleaning system was designed to provide clear, safe spa water, free of all contaminants.

Our silver ion system destroys bacteria, pathogens and algae in the water. While you relax, body oils and other contaminants are removed by large capacity cartridge filters that ensure 100% filtration of the water many times each day.

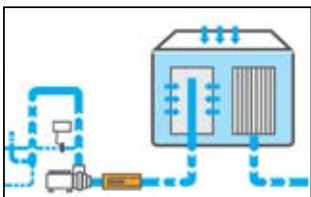
For simple system maintenance filters can be easily taken out and replaced.

SANITIZATION WITH OZONE

The ozone acts as a natural sanitizer, cleaning the water and the plumbing system; in addition, it has an anti-wrinkle and skin firming effect. Our high output ozone generator works in harmony with our water cleansing system to produce the clearest, safest, most inviting spa water for you to bath in.

Advantages:

- water composition remains the same, pH neutral
- can reduce water hardness
- air becomes fresh around the spa



WELLIS NATURE² SPA -

SILVER ION WATER

SANITIZER

Nature² technology combines the well known use of minerals for disinfection with a unique ceramic filter.

This filter is made up of thousands of tiny ceramic balls which create an active filtering surface in contact with the water equal to 16 hectares.

These balls trap micro particles in the water which were not caught by the spa's filters.

The silver particles are spread over the enormous surface of the ceramic balls so increasing the release of silver ions and hence the sanitizing effect on the water.



CHROMOTHERAPY LIGHTING

Different colours have been shown to affect the biological activity of the human body. Nowadays this effect is widely known as Chromotherapy. WELLIS colour therapy light system is based upon three primary colours of light: green, blue and red.

The digital control system of our spas continuously fades through these colours, mixing shades and relaxing your mood. You also have the option to choose the light most fitting your mood with the push of a button.

MASSAGE SPA ACCESSORIES & OPTIONS

OPTIONAL SPA CABINET COLOURS

We offer our spas with composite cabinets in a range of three colour options that harmonise beautifully with any surroundings.



SPA SHELL COLOURS

We've carefully selected two beautiful contemporary shades for our spas that will harmonise with any setting - indoor or out.



SEATS AND HYDROTHERAPY



Intenso seat

The most exhilarating massage seat.reat for athletes and those seeking intense body hydro massage therapy for stiff muscles or sports injuries.



Relax seat

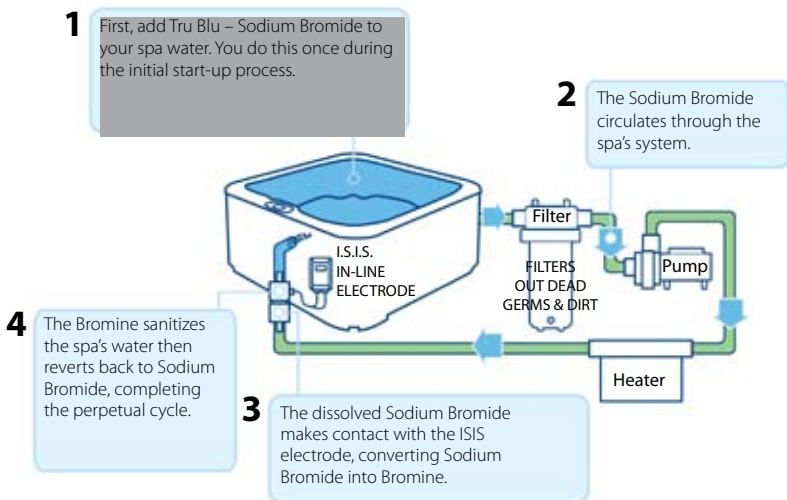
The numerous jets of this extraordinary body massage seat are carefully positioned to massage your neck, shoulders, back, arms and hips.



Body flow seat

This ergonomically designed therapeutic massage lounge provides luxurious comfort, whilst its carefully placed jets provide a superior massage experience for the entire body.

WELLIS I.S.I.S. INTELLIGENT SPA INTEGRATED SYSTEM THE EASIEST WAY TO KEEP YOUR SPA CLEAN.



I.S.I.S. – INTELLIGENT SPA INTEGRATED SYSTEM

An automatic water treatment system like no other

The I.S.I.S. water treatment system offers a smart, simple and economic solution that keeps your spa water safe, crystal clear and wonderfully pleasant for a whole year between water changes.

There is nothing more restful than the soothing environment of a WELLIS spa. Especially if it is equipped with the most sophisticated, automatic spa water sanitation device.

Our I.S.I.S. system generates a constant stream of natural pure Bromine ions from a once yearly dose of Sodium Bromide (similar to Sea Salt) and also provides a wonderfully soothing water quality. It can never run out of sanitizer because it constantly recycles, and keeps the spa water crystal clear and safe for a full year between water changes.

With no need to add any chemicals you spend less time playing chemist with your water – more time enjoying your spa.

You can order I.S.I.S. for all WELLIS spas.



WELLIS SPA WAND – Spa Vacuum

No matter how careful you are getting into your spa, some debris will always find its way into the water and sink to the bottom. The new WELLIS Spa wand makes quick work of easily cleaning the footwell, seats and water surface.



Multifunctional nozzle



Floor cleaner nozzle

No hoses or electricity required, just a simple gentle action is all it takes for a sparkling clean spa. It comes complete with a comprehensive set of accessories to make cleaning your spa a breeze.



Thermal cover and cover lifter

Our high quality Thermal covers are an important feature of your spa, designed to keep the heat in and your energy costs down. Available in two colours to compliment our choice of cabinet shades.

We also offer a range of cover lifters that make removing and replacing your cover so easy – also helps to protect it from damage.



SPA STEP

Easy access in and out of your spa is guaranteed with our convenient spa steps. Available in colours to match our cabinet colours.



WELLIS SOUND SYSTEM

The WELLIS SpaSound audio system is a true marine-grade system that will surround you in 3D sound that has to be experienced!

The system comprises:

- True Marine-grade CD-MP3-TUNER
- Gas damped rising shell speakers
- Integrated Sub Bass system



AROMATHERAPY

Choose from a range of fragrant aromas and let the built-in WELLIS forced air aromatherapy system waft scented therapy to your body and soul.

Simply place a net sachet into the built in scent chamber.

